

official suppliers to

ROLLS ROYCE

ASTON MARTIN

JAGUAR

UNIPART

OFK18 FITTING INSTRUCTIONS

- 1) Drain off oil into suitable container and dispose of in a responsible manner
- 2) Remove filter canister and old paper filter
- (£3) Remove the centre adaptor and large disc (retaining them should you decide to return to the original system
 - 4) Remove the old sealing ring from canister groove ensuring no traces of rubber or sealing compound are left.
 - 5) Thoroughly clean filter housing.
- 6) Install the new threaded centre bush to filter housing, ensuring o-ring supplied seats in groove and seals on centre bore. The use of "Loctite" or similar thread lock is essential in this application.
- 7) Install new oring seal to canister groove ensuring the ring is not twisted and seats correctly
- 8) Install the aluminium adaptor ensuring the "lip" seats into the canister groove and sits onto seal, secure the block with nut supplied tighten to 25-30 lbs/ft torque. The use of "Loctite" or similar thread lock recommended.
- 9) Install oil filter following instructions supplied

We hope your installation is now complete, do not forget to fill with clean oil to specified level and enjoy the ease of maintenance that this kit allows.

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