

DENIS WELCH MOTORSPORT, SUDBURY ROAD, YOXALL, BURTON-ON-TRENT, STAFFORDSHIRE DE13 8NA, ENGLAND.

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## CONGRATULATIONS

## UPON BUYING A NEW DENIS WELCH CYLINDER HEAD NO. M.617

This cylinder head is made of the best aluminium "LM25" available and is heat-treated to "TF". It has also been pressure tested before despatch and passed O.K.

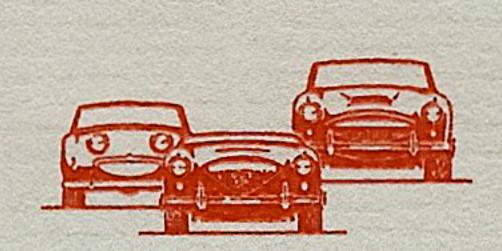
The combustion chambers have been fully C.N.C. machined - in fact the whole head has - to maintain very close tolerances.

The valve seat inserts are of the very latest material, being compatible with 4 star or unleaded petrol and suitable for standard size Austin Healey 3000 valves.

## TECHNICAL TIP

We recommend that silicone sealer is applied to the rocker studs on fitment which helps the common leak problem.

RECOMMENDED TORQUE SETTINGS 6 cylinder 75lbs/ft (105 Newton Metres) 4 cylinder with our heavy duty studs 75lbs/ft (105Newton Metres)



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