

Denis Welch

DENIS WELCH MOTORSPORT,
SUDBURY ROAD, YOXALL, BURTON-ON-TRENT,
STAFFORDSHIRE DE13 8NA, ENGLAND.

Telephone: + 44 (0)1543 472214 FAX: +44 (0)1543 472339

Web Site: <http://www.bighealey.co.uk>

E-Mail: sales@bighealey.co.uk

CONGRATULATIONS

UPON BUYING
A NEW DENIS WELCH CYLINDER HEAD NO. *M617*

*This cylinder head is made of the best aluminium "LM25"
available and is heat-treated to "TF". It has also been
pressure tested before despatch and passed O.K.*

*The combustion chambers have been fully C.N.C. machined
- in fact the whole head has - to maintain very close tolerances.*

*The valve seat inserts are of the very latest material, being
compatible with 4 star or unleaded petrol and suitable for
standard size Austin Healey 3000 valves.*

*The chamber volume of this head is: *52 cc*...*

TECHNICAL TIP

*We recommend that silicone sealer is applied to
the rocker studs on fitment which helps the common leak problem.*

RECOMMENDED TORQUE SETTINGS

6 cylinder 75lbs/ft (105 Newton Metres)

4 cylinder with our heavy duty studs 75lbs/ft (105 Newton Metres)



SPECIALISTS IN ALL AUSTIN HEALEYS, RACE AND RALLY CAR PREPARATION,
ENGINE BUILDING AND ALL HIGH PERFORMANCE VEHICLES.